


WNMG 080412, Grade: CA315

Order data

Order number	252116 CA315
GTIN	4960664800193
Item class	25E

Technical description

Cutting speed v_c main application	150 - 350 m/min
Chip breaker	KG
Tolerance	M
Corner radius	1.2 mm
Number of changes/inserts	6
Finishing/roughing assignment	Finishing
ISO code indexable insert	WNMG 080412
Tool material	Carbide
Feed f	0.15 - 0.5 mm/rev.
Main application	O
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 4 mm

Grade	CA315
Coating	coated
Type of product	Indexable insert for turning