

**DC.T 11T308, Grade: CA315****Order data**

Order number	260492 CA315
GTIN	4960664798681
Item class	25E

Technical description

Grade	CA315
Coating	coated
Feed f	0.1 - 0.3 mm/rev.
Number of changes/inserts	2
Cutting depth a_p	0.5 - 3 mm
Main application	O
Tool material	Carbide
Corner radius	0.8 mm
Chip breaker	GK
Tolerance	M
Cutting conditions	slightly interrupted
ISO code indexable insert	DCMT 11T308

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	60 - 230 m/min
Type of product	Indexable insert for turning