

**DC.T 11T304, Grade: CA315****Order data**

Order number	260490 CA315
GTIN	4960664798674
Item class	25E

Technical description

Cutting conditions	slightly interrupted
ISO code indexable insert	DCMT 11T304
Corner radius	0.4 mm
Tolerance	M
Coating	coated
Number of changes/inserts	2
Cutting speed v_c main application	60 - 230 m/min
Grade	CA315
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	GK
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 3 mm

Main application	O
Tool material	Carbide
Type of product	Indexable insert for turning