

**DCMT 070208, Grade: CA315****Order data**

Order number	260486 CA315
GTIN	4960664798650
Item class	25E

**Technical description**

Number of changes/inserts	2
Cutting depth $a_p$	0.5 - 3 mm
Grade	CA315
Feed $f$	0.1 - 0.3 mm/rev.
Main application	O
Cutting speed $v_c$ main application	60 - 230 m/min
Coating	coated
Tolerance	M
Cutting conditions	slightly interrupted
ISO code indexable insert	DCMT 070208
Chip breaker	GK
Tool material	Carbide

Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Type of product	Indexable insert for turning