


CCGT 060201, Grade: PR1725

Order data

Order number	260090 PR1725
GTIN	4960664923335
Item class	25E

Technical description

Secondary application	P
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
ISO code indexable insert	CCGT 060201
Coating	coated
Main application	M
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c secondary application	50 - 150 m/min
Tool material	Carbide
Cutting speed v_c main application	60 - 200 m/min
Cutting conditions	slightly interrupted
Tolerance	G

Chip breaker	MFP-SKS
Corner radius	0.1 mm
Feed f	0.03 - 0.2 mm/rev.
Grade	PR1725
Type of product	Indexable insert for turning