


CC.T 09T304, Grade: PR1725

Order data

Order number	260097 PR1725
GTIN	4960664923380
Item class	25E

Description

CC.T 09T304 PR1725 Grade: PR1725

Chip breaker: MFP-SKS

Tolerance: G

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.03 - 0.2 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

Tolerance	G
Grade	PR1725
Cutting speed v_c secondary application	50 - 150 m/min
Coating	coated
Finishing/roughing assignment	Finishing
Chip breaker	MFP-SKS
Secondary application	P

Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Main application	M
Feed f	0.03 - 0.2 mm/rev.
Number of changes/inserts	2
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 200 m/min
Type of product	Indexable insert for turning