


CCMT 060204 wiper, Grade: PR1725

Order data

Order number	260094 PR1725
GTIN	4960664890606
Item class	25E

Description

CCMT 060204 wiper PR1725 Grade: PR1725
 Chip breaker: WP
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.03 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting speed v_c main application	60 - 200 m/min
Number of changes/inserts	2
Coating	coated
Corner radius	0.4 mm
Secondary application	P
Cutting depth a_p	0.2 - 1.5 mm
Tool material	Carbide

Finishing/roughing assignment	Finishing
Cutting speed v_c secondary application	50 - 150 m/min
Cutting conditions	slightly interrupted
Feed f	0.03 - 0.2 mm/rev.
Tolerance	M
ISO code indexable insert	CC.T 060202
Chip breaker	WP
Main application	M
Grade	PR1725
Type of product	Indexable insert for turning