

**CCMT 060202 wiper, Grade: PR1725****Order data**

|              |               |
|--------------|---------------|
| Order number | 260093 PR1725 |
| GTIN         | 4960664890590 |
| Item class   | 25E           |

**Description**

CCMT 060202 wiper PR1725 Grade: PR1725  
Chip breaker: WP  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.03 - 0.2 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

|                           |              |
|---------------------------|--------------|
| ISO code indexable insert | CCMT 060202  |
| Cutting depth $a_p$       | 0.2 - 1.5 mm |
| Main application          | M            |
| Corner radius             | 0.2 mm       |
| Chip breaker              | WP           |
| Tool material             | Carbide      |
| Tolerance                 | M            |

|   |                              |
|---|------------------------------|
| Cutting speed $v_c$ secondary application | 50 - 150 m/min               |
| Grade                                     | PR1725                       |
| Feed $f$                                  | 0.03 - 0.2 mm/rev.           |
| Finishing/roughing assignment             | Finishing                    |
| Cutting speed $v_c$ main application      | 60 - 200 m/min               |
| Number of changes/inserts                 | 2                            |
| Cutting conditions                        | slightly interrupted         |
| Secondary application                     | P                            |
| Coating                                   | coated                       |
| Type of product                           | Indexable insert for turning |