



CCMT 09T308 wiper, Grade: PR1725



Order data

Order number	260100 PR1725
GTIN	4960664890729
Item class	25E

Description

CCMT 09T308 wiper PR1725 Grade: PR1725
 Chip breaker: WP
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.03 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting speed v_c main application	60 - 200 m/min
Tool material	Carbide
Finishing/roughing assignment	Finishing
Coating	coated
Main application	M
Cutting conditions	slightly interrupted
Chip breaker	WP

Feed f	0.03 - 0.2 mm/rev.
Grade	PR1725
Cutting speed v_c secondary application	50 - 150 m/min
Secondary application	P
Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.8 mm
Number of changes/inserts	2
ISO code indexable insert	CCMT 09T308
Tolerance	M
Type of product	Indexable insert for turning