


**CCMT 09T304 wiper, Grade: PR1725**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 260099 PR1725 |
| GTIN         | 4960664890712 |
| Item class   | 25E           |

**Description**

CCMT 09T304 wiper PR1725 Grade: PR1725  
 Chip breaker: WP  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.03 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

|   |                |
|---|----------------|
| Chip breaker                              | WP             |
| Main application                          | M              |
| Cutting depth $a_p$                       | 0.2 - 1.5 mm   |
| Coating                                   | coated         |
| Tool material                             | Carbide        |
| Cutting speed $v_c$ secondary application | 50 - 150 m/min |
| Finishing/roughing assignment             | Finishing      |

|                                      |                              |
|--------------------------------------|------------------------------|
| Feed f                               | 0.03 - 0.2 mm/rev.           |
| Number of changes/inserts            | 2                            |
| ISO code indexable insert            | CCMT 09T304                  |
| Corner radius                        | 0.4 mm                       |
| Tolerance                            | M                            |
| Secondary application                | P                            |
| Grade                                | PR1725                       |
| Cutting conditions                   | slightly interrupted         |
| Cutting speed $v_c$ main application | 60 - 200 m/min               |
| Type of product                      | Indexable insert for turning |