


**CC.T 060202, Grade: PR1725**

**Order data**

Order number	260091 PR1725
GTIN	4960664923342
Item class	25E

**Description**

CC.T 060202 PR1725 Grade: PR1725

Chip breaker: MFP-SKS

Tolerance: G

Cutting depth  $a_p$ : 0.2 - 1.5 mm

Feed  $f$ : 0.03 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

Finishing/roughing assignment	Finishing
Cutting speed $v_c$ secondary application	50 - 150 m/min
Cutting speed $v_c$ main application	60 - 200 m/min
Feed $f$	0.03 - 0.2 mm/rev.
Main application	M
Corner radius	0.2 mm
Tool material	Carbide

Cutting depth $a_p$	0.2 - 1.5 mm
Chip breaker	MFP-SKS
Coating	coated
ISO code indexable insert	CCMT 060202
Grade	PR1725
Tolerance	G
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Secondary application	P
Type of product	Indexable insert for turning