


CC.T 09T302, Grade: PR1725

Order data

Order number	260096 PR1725
GTIN	4960664923373
Item class	25E

Description

CC.T 09T302 PR1725 Grade: PR1725

Chip breaker: MFP-SKS

Tolerance: G

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.03 - 0.2 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

Feed f	0.03 - 0.2 mm/rev.
Cutting speed v_c secondary application	50 - 150 m/min
Number of changes/inserts	2
Secondary application	P
Tool material	Carbide
Coating	coated
Cutting depth a_p	0.2 - 1.5 mm

Finishing/roughing assignment	Finishing
Grade	PR1725
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Cutting speed v_c main application	60 - 200 m/min
Main application	M
Tolerance	G
ISO code indexable insert	CCMT 09T302
Chip breaker	MFP-SKS
Type of product	Indexable insert for turning