



DCMX 070204 Wiper, Grade: PR1725



Order data

Order number	260383 PR1725
GTIN	4960664892044
Item class	25E

Description

DCMX 070204 Wiper PR1725 Grade: PR1725

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.2 - 1.5 mm

Feed f : 0.03 - 0.2 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

Tool material	Carbide
Coating	coated
Cutting speed v_c secondary application	50 - 150 m/min
Finishing/roughing assignment	Finishing
Feed f	0.03 - 0.2 mm/rev.
Cutting speed v_c main application	60 - 200 m/min
Tolerance	M

Cutting conditions	slightly interrupted
Number of changes/inserts	2
Chip breaker	WP
Cutting depth a_p	0.2 - 1.5 mm
Main application	M
Secondary application	P
Corner radius	0.4 mm
Grade	PR1725
ISO code indexable insert	DCMT 070204
Type of product	Indexable insert for turning