


DCGT 070201, Grade: PR1725

Order data

Order number	260380 PR1725
GTIN	4960664923403
Item class	25E

Technical description

Cutting speed v_c secondary application	50 - 150 m/min
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Main application	M
Chip breaker	MFP-SKS
Corner radius	0.4 mm
Feed f	0.03 - 0.2 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 200 m/min
Cutting depth a_p	0.2 - 1.5 mm
Tolerance	G

Grade	PR1725
Tool material	Carbide
Secondary application	P
Coating	coated
Type of product	Indexable insert for turning