


DC.T 11T304, Grade: PR1725

Order data

Order number	260386 PR1725
GTIN	4960664923458
Item class	25E

Description

DC.T 11T304 PR1725 Grade: PR1725
 Chip breaker: MFP-SKS
 Tolerance: G
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.03 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Number of changes/inserts	2
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 200 m/min
Feed f	0.03 - 0.2 mm/rev.
Cutting speed v_c secondary application	50 - 150 m/min
Grade	PR1725
Tool material	Carbide

Cutting depth a_p	0.2 - 1.5 mm
Main application	M
Finishing/roughing assignment	Finishing
ISO code indexable insert	DCMT 070204
Tolerance	G
Corner radius	0.4 mm
Secondary application	P
Coating	coated
Chip breaker	MFP-SKS
Type of product	Indexable insert for turning