

**DCMX 11T304 Wiper, Grade: PR1725****Order data**

Order number	260388 PR1725
GTIN	4960664892075
Item class	25E

Technical description

Number of changes/inserts	2
Tool material	Carbide
ISO code indexable insert	DCMX 11T304
Main application	M
Feed f	0.03 - 0.2 mm/rev.
Cutting speed v_c main application	60 - 200 m/min
Corner radius	0.4 mm
Coating	coated
Chip breaker	WP
Secondary application	P
Grade	PR1725
Finishing/roughing assignment	Finishing

Cutting depth a_p	0.2 - 1.5 mm
Cutting conditions	slightly interrupted
Tolerance	M
Cutting speed v_c secondary application	50 - 150 m/min
Type of product	Indexable insert for turning