


**CC.T 060204, Grade: CA025P**

**Order data**

Order number	260092 CA025P
GTIN	4960664878185
Item class	25E

**Description**

CC.T 060204 CA025P Grade: CA025P  
 Chip breaker: HQ  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.05 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed $v_c$ main application	80 - 330 m/min
Chip breaker	HQ
Corner radius	0.4 mm
ISO code indexable insert	CC.T 060202
Tolerance	M

Number of changes/inserts	2
Main application	P
Grade	CA025P
Feed f	0.05 - 0.25 mm/rev.
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting conditions	slightly interrupted
Coating	coated
Type of product	Indexable insert for turning