



CC.T 060202, Grade: CA025P



Order data

Order number	260091 CA025P
GTIN	4960664878178
Item class	25E

Description

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
ISO code indexable insert	CCMT 060202
Grade	CA025P
Tolerance	M
Main application	P
Chip breaker	HQ
Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Number of changes/inserts	2

Cutting speed v_c main application

80 - 330 m/min

Type of product

Indexable insert for turning