


**CCMT 09T304 wiper, Grade: CA025P**

**Order data**

Order number	260099 CA025P
GTIN	4960664878031
Item class	25E

**Description**

CCMT 09T304 wiper CA025P Grade: CA025P

Chip breaker: WP

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Cutting speed $v_c$ main application	80 - 330 m/min
Number of changes/inserts	2
Cutting depth $a_p$	0.5 - 2.5 mm
Coating	coated
Tolerance	M
Main application	P
Corner radius	0.4 mm

Tool material	Carbide
Feed f	0.05 - 0.25 mm/rev.
Chip breaker	WP
Finishing/roughing assignment	Finishing
Grade	CA025P
ISO code indexable insert	CCMT 09T304
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning