


CCMT 060202 wiper, Grade: CA025P

Order data

Order number	260093 CA025P
GTIN	4960664877997
Item class	25E

Description

CCMT 060202 wiper CA025P Grade: CA025P

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Finishing/roughing assignment	Finishing
Chip breaker	WP
Feed f	0.05 - 0.25 mm/rev.
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Corner radius	0.2 mm

Coating	coated
Number of changes/inserts	2
Cutting speed v_c main application	80 - 330 m/min
ISO code indexable insert	CCMT 060202
Grade	CA025P
Main application	P
Tolerance	M
Type of product	Indexable insert for turning