

**CC.T 09T304, Grade: CA025P****Order data**

Order number	260097 CA025P
GTIN	4960664878208
Item class	25E

Description

CC.T 09T304 CA025P Grade: CA025P
Chip breaker: HQ
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.05 - 0.25 mm/rev.
Cutting speed v_c main application: 80 - 330 m/min

Technical description

Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Tool material	Carbide
Tolerance	M
Coating	coated
Grade	CA025P
Chip breaker	HQ

ISO code indexable insert	CCMT 09T304
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Number of changes/inserts	2
Main application	P
Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	80 - 330 m/min
Type of product	Indexable insert for turning