


**CCMT 09T308, Grade: CA025P**

**Order data**

Order number	260098 CA025P
GTIN	4960664878215
Item class	25E

**Description**

CCMT 09T308 CA025P Grade: CA025P

Chip breaker: HQ

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Finishing/roughing assignment	Finishing
Grade	CA025P
Feed $f$	0.05 - 0.25 mm/rev.
Chip breaker	HQ
Coating	coated
Number of changes/inserts	2
Tool material	Carbide

Cutting depth $a_p$	0.5 - 2.5 mm
ISO code indexable insert	CCMT 09T308
Cutting conditions	slightly interrupted
Main application	P
Tolerance	M
Cutting speed $v_c$ main application	80 - 330 m/min
Corner radius	0.8 mm
Type of product	Indexable insert for turning