

**CC.T 09T302, Grade: CA025P****Order data**

Order number	260096 CA025P
GTIN	4960664878192
Item class	25E

Description**Technical description**

Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 2.5 mm
Number of changes/inserts	2
Tolerance	M
Corner radius	0.2 mm
Main application	P
Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
ISO code indexable insert	CCMT 09T302
Grade	CA025P
Cutting speed v_c main application	80 - 330 m/min

Chip breaker	HQ
Type of product	Indexable insert for turning