


CCMT 09T302, Grade: CA025P

Order data

Order number	260194 CA025P
GTIN	4960664878123
Item class	25E

Description

CCMT 09T302 CA025P Grade: CA025P

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Finishing/roughing assignment	Finishing
Coating	coated
Main application	P
Feed f	0.1 - 0.3 mm/rev.
Tolerance	M
Tool material	Carbide
Cutting depth a_p	0.5 - 3 mm

Number of changes/inserts	2
Chip breaker	GK
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
ISO code indexable insert	CCMT 09T302
Grade	CA025P
Cutting speed v_c main application	80 - 330 m/min
Type of product	Indexable insert for turning