


CCMT 09T308 wiper, Grade: CA025P

Order data

Order number	260100 CA025P
GTIN	4960664878048
Item class	25E

Description

CCMT 09T308 wiper CA025P Grade: CA025P

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Chip breaker	WP
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Cutting speed v_c main application	80 - 330 m/min
Feed f	0.05 - 0.25 mm/rev.
ISO code indexable insert	CCMT 09T308
Cutting depth a_p	0.5 - 2.5 mm

Finishing/roughing assignment	Finishing
Grade	CA025P
Tolerance	M
Corner radius	0.8 mm
Tool material	Carbide
Main application	P
Coating	coated
Type of product	Indexable insert for turning