


**CC.T 09T304, Grade: CA025P**

**Order data**

Order number	260196 CA025P
GTIN	4960664878130
Item class	25E

**Description**

CC.T 09T304 CA025P Grade: CA025P  
 Chip breaker: GK  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 3 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Finishing/roughing assignment	Finishing
Main application	P
Tool material	Carbide
Number of changes/inserts	2
Grade	CA025P
Tolerance	M
Coating	coated

Cutting conditions	slightly interrupted
Feed f	0.1 - 0.3 mm/rev.
Cutting depth $a_p$	0.5 - 3 mm
ISO code indexable insert	CCMT 09T304
Chip breaker	GK
Corner radius	0.4 mm
Cutting speed $v_c$ main application	80 - 330 m/min
Type of product	Indexable insert for turning