

**DC.T 070202, Grade: CA025P****Order data**

Order number	260381 CA025P
GTIN	4960664878659
Item class	25E

**Description**

DC.T 070202 CA025P Grade: CA025P  
Chip breaker: HQ  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 1.5 mm  
Feed  $f$ : 0.05 - 0.25 mm/rev.  
Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Tolerance	M
Coating	coated
Main application	P
ISO code indexable insert	DCMT 070204
Tool material	Carbide
Cutting depth $a_p$	0.5 - 1.5 mm
Feed $f$	0.05 - 0.25 mm/rev.

Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Number of changes/inserts	2
Chip breaker	HQ
Cutting speed $v_c$ main application	80 - 330 m/min
Grade	CA025P
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning