

**CCMT 120408, Grade: CA025P****Order data**

Order number	260204 CA025P
GTIN	4960664878154
Item class	25E

Description

CCMT 120408 CA025P Grade: CA025P

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Grade	CA025P
Corner radius	0.8 mm
Coating	coated
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Main application	P
ISO code indexable insert	CCMT 120408

Cutting conditions	slightly interrupted
Number of changes/inserts	2
Tolerance	M
Cutting depth a_p	0.5 - 3 mm
Finishing/roughing assignment	Finishing
Chip breaker	GK
Cutting speed v_c main application	80 - 330 m/min
Type of product	Indexable insert for turning