

**CCMT 120404, Grade: CA025P****Order data**

Order number	260202 CA025P
GTIN	4960664878147
Item class	25E

**Description**

CCMT 120404 CA025P Grade: CA025P

Chip breaker: GK

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 3 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Tolerance	M
Cutting conditions	slightly interrupted
Main application	P
Chip breaker	GK
Number of changes/inserts	2
Cutting depth $a_p$	0.5 - 3 mm
ISO code indexable insert	CCMT 120404

Grade	CA025P
Coating	coated
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Corner radius	0.4 mm
Cutting speed $v_c$ main application	80 - 330 m/min
Type of product	Indexable insert for turning