

**DCMX 070204 Wiper, Grade: CA025P****Order data**

Order number	260383 CA025P
GTIN	4960664878451
Item class	25E

**Description**

DCMX 070204 Wiper CA025P Grade: CA025P

Chip breaker: WP

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Cutting conditions	slightly interrupted
Tool material	Carbide
Corner radius	0.4 mm
Main application	P
Cutting speed $v_c$ main application	80 - 330 m/min
Number of changes/inserts	2
ISO code indexable insert	DCMT 070204

Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.25 mm/rev.
Chip breaker	WP
Grade	CA025P
Coating	coated
Cutting depth $a_p$	0.5 - 1.5 mm
Tolerance	M
Type of product	Indexable insert for turning