


**CCMT 120412, Grade: CA025P**

**Order data**

Order number	260206 CA025P
GTIN	4960664878161
Item class	25E

**Description**

CCMT 120412 CA025P Grade: CA025P

Chip breaker: GK

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 3 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Chip breaker	GK
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.5 - 3 mm
Grade	CA025P
Feed $f$	0.1 - 0.3 mm/rev.
Main application	P
Number of changes/inserts	2

Corner radius	1.2 mm
Tool material	Carbide
Coating	coated
ISO code indexable insert	CCMT 120412
Cutting conditions	slightly interrupted
Tolerance	M
Cutting speed $v_c$ main application	80 - 330 m/min
Type of product	Indexable insert for turning