

**DCMX 11T304 Wiper, Grade: CA025P****Order data**

Order number	260388 CA025P
GTIN	4960664878482
Item class	25E

Description

DCMX 11T304 Wiper CA025P Grade: CA025P

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Feed f	0.05 - 0.25 mm/rev.
Number of changes/inserts	2
Cutting speed v_c main application	80 - 330 m/min
Cutting conditions	slightly interrupted
Grade	CA025P
Coating	coated
Finishing/roughing assignment	Finishing

Cutting depth a_p	0.5 - 1.5 mm
Tolerance	M
Tool material	Carbide
Chip breaker	WP
Corner radius	0.4 mm
Main application	P
ISO code indexable insert	DCMT 070204
Type of product	Indexable insert for turning