


DCMT 11T308, Grade: CA025P

Order data

Order number	260387 CA025P
GTIN	4960664878703
Item class	25E

Description

DCMT 11T308 CA025P Grade: CA025P
 Chip breaker: HQ
 Tolerance: M
 Cutting depth a_p : 0.5 - 1.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 80 - 330 m/min

Technical description

Tool material	Carbide
Cutting conditions	slightly interrupted
Grade	CA025P
Tolerance	M
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 1.5 mm
Cutting speed v_c main application	80 - 330 m/min

Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Coating	coated
Chip breaker	HQ
Feed f	0.05 - 0.25 mm/rev.
ISO code indexable insert	DCMT 070204
Main application	P
Type of product	Indexable insert for turning