

**DC.T 11T302, Grade: CA025P****Order data**

Order number	260385 CA025P
GTIN	4960664878680
Item class	25E

Technical description

Coating	coated
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.25 mm/rev.
Main application	P
Corner radius	0.2 mm
Grade	CA025P
Tolerance	M
Chip breaker	HQ
Cutting speed v_c main application	80 - 330 m/min
Cutting depth a_p	0.5 - 1.5 mm
Number of changes/inserts	2
Tool material	Carbide

ISO code indexable insert	DCMT 11T302
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning