


**DCMT 070202, Grade: CA025P**

**Order data**

Order number	260481 CA025P
GTIN	4960664878598
Item class	25E

**Technical description**

Main application	P
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Cutting depth $a_p$	0.5 - 3 mm
Tolerance	M
Grade	CA025P
Finishing/roughing assignment	Finishing
ISO code indexable insert	DCMT070202
Tool material	Carbide
Coating	coated
Chip breaker	GK

Cutting speed $v_c$ main application	80 - 330 m/min
Number of changes/inserts	2
Type of product	Indexable insert for turning