

**DCMT 070204, Grade: CA025P****Order data**

Order number	260483 CA025P
GTIN	4960664878604
Item class	25E

Description

DCMT 070204 CA025P Grade: CA025P

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Corner radius	0.4 mm
Chip breaker	GK
Main application	P
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 3 mm

ISO code indexable insert	DCMT070204
Cutting speed v_c main application	80 - 330 m/min
Tolerance	M
Finishing/roughing assignment	Finishing
Grade	CA025P
Tool material	Carbide
Coating	coated
Type of product	Indexable insert for turning