


VBMT 160404, Grade: CA025P

Order data

Order number	261182 CA025P
GTIN	4960664879496
Item class	25E

Description

VBMT 160404 CA025P Grade: CA025P
 Chip breaker: HQ
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 80 - 330 m/min

Technical description

Cutting speed v_c main application	80 - 330 m/min
Number of changes/inserts	2
Chip breaker	HQ
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 2 mm
ISO code indexable insert	VBMT 160404
Cutting conditions	slightly interrupted

Feed f	0.05 - 0.25 mm/rev.
Corner radius	0.4 mm
Main application	P
Tool material	Carbide
Grade	CA025P
Coating	coated
Type of product	Indexable insert for turning