


DCMT 070208, Grade: CA025P

Order data

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| Order number | 260486 CA025P |
| GTIN | 4960664878611 |
| Item class | 25E |

Description

DCMT 070208 CA025P Grade: CA025P
 Chip breaker: GK
 Tolerance: M
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 330 m/min

Technical description

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|--------------------------------------|----------------------|
| Cutting depth a_p | 0.5 - 3 mm |
| Cutting conditions | slightly interrupted |
| Tolerance | M |
| Cutting speed v_c main application | 80 - 330 m/min |
| ISO code indexable insert | DCMT070208 |
| Grade | CA025P |
| Corner radius | 0.8 mm |

| | |
|-------------------------------|------------------------------|
| Chip breaker | GK |
| Coating | coated |
| Feed f | 0.1 - 0.3 mm/rev. |
| Tool material | Carbide |
| Finishing/roughing assignment | Finishing |
| Number of changes/inserts | 2 |
| Main application | P |
| Type of product | Indexable insert for turning |