


DC.T 11T304, Grade: CA025P

Order data

Order number	260490 CA025P
GTIN	4960664878635
Item class	25E

Description

DC.T 11T304 CA025P Grade: CA025P
 Chip breaker: GK
 Tolerance: M
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 330 m/min

Technical description

Finishing/roughing assignment	Finishing
ISO code indexable insert	DCMT11T304
Feed f	0.1 - 0.3 mm/rev.
Grade	CA025P
Chip breaker	GK
Main application	P
Number of changes/inserts	2

Tool material	Carbide
Cutting speed v_c main application	80 - 330 m/min
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Coating	coated
Tolerance	M
Cutting depth a_p	0.5 - 3 mm
Type of product	Indexable insert for turning