


**VBMT 110304, Grade: CA025P**

**Order data**

Order number	261174 CA025P
GTIN	4960664879472
Item class	25E

**Technical description**

Number of changes/inserts	2
Corner radius	0.4 mm
Chip breaker	HQ
Cutting depth $a_p$	0.5 - 2 mm
Main application	P
Coating	coated
Finishing/roughing assignment	Finishing
Tool material	Carbide
Grade	CA025P
ISO code indexable insert	VBMT 110304
Cutting speed $v_c$ main application	80 - 330 m/min
Cutting conditions	slightly interrupted

Feed f	0.05 - 0.25 mm/rev.
Type of product	Indexable insert for turning