

**VBMT 110308, Grade: CA025P****Order data**

Order number	261176 CA025P
GTIN	4960664879489
Item class	25E

Description

VBMT 110308 CA025P Grade: CA025P
Chip breaker: HQ
Cutting depth a_p : 0.5 - 2 mm
Feed f : 0.05 - 0.25 mm/rev.
Cutting speed v_c main application: 80 - 330 m/min

Technical description

Corner radius	0.8 mm
Grade	CA025P
Cutting depth a_p	0.5 - 2 mm
Number of changes/inserts	2
Chip breaker	HQ
Tool material	Carbide
Cutting speed v_c main application	80 - 330 m/min

Finishing/roughing assignment	Finishing
Main application	P
Coating	coated
ISO code indexable insert	VBMT 110308
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.25 mm/rev.
Type of product	Indexable insert for turning