


VBMT 160408, Grade: CA025P

Order data

Order number	261184 CA025P
GTIN	4960664879502
Item class	25E

Description

VBMT 160408 CA025P Grade: CA025P
 Chip breaker: HQ
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 80 - 330 m/min

Technical description

Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	80 - 330 m/min
Corner radius	0.8 mm
Chip breaker	HQ
Feed f	0.05 - 0.25 mm/rev.
Coating	coated

Cutting depth a_p	0.5 - 2 mm
Main application	P
ISO code indexable insert	VBMT 160408
Cutting conditions	slightly interrupted
Grade	CA025P
Number of changes/inserts	2
Type of product	Indexable insert for turning