


DCMT 11T302, Grade: CA025P

Order data

Order number	260488 CA025P
GTIN	4960664878628
Item class	25E

Description

DCMT 11T302 CA025P Grade: CA025P
 Chip breaker: GK
 Tolerance: M
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 330 m/min

Technical description

Cutting conditions	slightly interrupted
Coating	coated
Cutting depth a_p	0.5 - 3 mm
Number of changes/inserts	2
Feed f	0.1 - 0.3 mm/rev.
Grade	CA025P
Chip breaker	GK

Tool material	Carbide
Main application	P
ISO code indexable insert	Indexable insert DCMT11T302
Finishing/roughing assignment	Finishing
Tolerance	M
Corner radius	0.2 mm
Cutting speed v_c main application	80 - 330 m/min
Type of product	Indexable insert for turning