

**DC.T 11T308, Grade: CA025P****Order data**

Order number	260492 CA025P
GTIN	4960664878642
Item class	25E

**Description**

DC.T 11T308 CA025P Grade: CA025P  
Chip breaker: GK  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 3 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	GK
Tolerance	M
Tool material	Carbide
Cutting conditions	slightly interrupted
Grade	CA025P
Finishing/roughing assignment	Finishing

Coating	coated
ISO code indexable insert	DCMT11T308
Corner radius	0.8 mm
Main application	P
Number of changes/inserts	2
Cutting depth $a_p$	0.5 - 3 mm
Cutting speed $v_c$ main application	80 - 330 m/min
Type of product	Indexable insert for turning