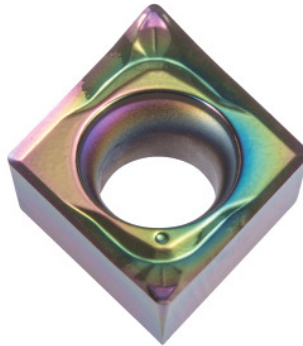


**CC.T 09T302, Grade: PDL010****Order data**

Order number	260096 PDL010
GTIN	4960664882465
Item class	25E

**Description**

CC.T 09T302 PDL010 Grade: PDL010  
Chip breaker: AP  
Tolerance: G  
Cutting depth  $a_p$ : 0.1 - 1 mm  
Feed  $f$ : 0.05 - 0.25 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 400 m/min

**Technical description**

ISO code indexable insert	CCMT 09T302
Feed $f$	0.05 - 0.25 mm/rev.
Tolerance	G
Tool material	Carbide
Corner radius	0.2 mm
Grade	PDL010
Number of changes/inserts	2

Coating	coated
Chip breaker	AP
Cutting conditions	slightly interrupted
Main application	N
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	100 - 400 m/min
Cutting depth $a_p$	0.1 - 1 mm
Type of product	Indexable insert for turning