


**DC.T 070204, Grade: PDL010**

**Order data**

Order number	260382 PDL010
GTIN	4960664882502
Item class	25E

**Description**

DC.T 070204 PDL010 Grade: PDL010  
 Chip breaker: AP  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.1 - 1 mm  
 Feed  $f$ : 0.05 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 400 m/min

**Technical description**

Main application	N
Coating	coated
Chip breaker	AP
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.1 - 1 mm
Feed $f$	0.05 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing

Tolerance	G
Grade	PDL010
Corner radius	0.4 mm
ISO code indexable insert	DCGT070204
Tool material	Carbide
Cutting speed $v_c$ main application	100 - 400 m/min
Number of changes/inserts	2
Type of product	Indexable insert for turning