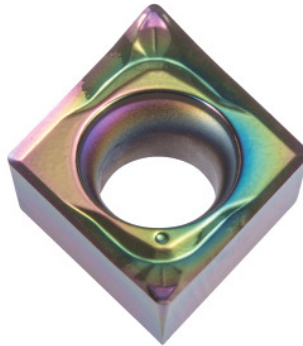


**CC.T 09T304, Grade: PDL010****Order data**

Order number	260097 PDL010
GTIN	4960664882472
Item class	25E

Description

CC.T 09T304 PDL010 Grade: PDL010
Chip breaker: AP
Tolerance: G
Cutting depth a_p : 0.1 - 1 mm
Feed f : 0.05 - 0.25 mm/rev.
Cutting speed v_c main application: 100 - 400 m/min

Technical description

Feed f	0.05 - 0.25 mm/rev.
Number of changes/inserts	2
ISO code indexable insert	CCMT 09T304
Chip breaker	AP
Finishing/roughing assignment	Finishing
Tolerance	G
Coating	coated

Cutting conditions	slightly interrupted
Cutting depth a_p	0.1 - 1 mm
Corner radius	0.4 mm
Tool material	Carbide
Cutting speed v_c main application	100 - 400 m/min
Main application	N
Grade	PDL010
Type of product	Indexable insert for turning