


TNMG 160408, Grade: PDL010

Order data

Order number	251583 PDL010
GTIN	4960664848645
Item class	25E

Description

TNMG 160408 PDL010 Grade: PDL010

Chip breaker: AH

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.1 - 0.4 mm/rev.

Cutting speed v_c main application: 200 - 600 m/min

Technical description

Grade	PDL010
Finishing/roughing assignment	Finishing
Coating	coated
Cutting depth a_p	1 - 3.5 mm
ISO code indexable insert	TNMG 160408
Cutting speed v_c main application	200 - 600 m/min
Chip breaker	AH
Corner radius	0.8 mm

Main application	N
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	6
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning