


TNMG 160404, Grade: PDL010

Order data

Order number	251582 PDL010
GTIN	4960664848638
Item class	25E

Technical description

ISO code indexable insert	TNMG 160404
Corner radius	0.4 mm
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	200 - 600 m/min
Number of changes/inserts	6
Cutting depth a_p	1 - 3.5 mm
Finishing/roughing assignment	Finishing
Chip breaker	AH
Grade	PDL010
Main application	N

Coating	coated
Type of product	Indexable insert for turning