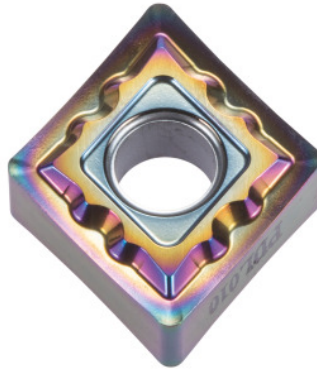



CNMG 120408, Grade: PDL010

Order data

Order number	250212 PDL010
GTIN	4960664848607
Item class	25E

Description

CNMG 120408 PDL010 Grade: PDL010
 Chip breaker: AH
 Cutting depth a_p : 1 - 3.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 200 - 600 m/min

Technical description

Coating	coated
Tool material	Carbide
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.4 mm/rev.
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Cutting depth a_p	1 - 3.5 mm

Main application	N
Grade	PDL010
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	200 - 600 m/min
Chip breaker	AH
Corner radius	0.8 mm
Type of product	Indexable insert for turning